

STANDARDISED, AUTOMATED, SAFE AND COST-EFFICIENT PROCESSING OF END-OF-LIFE BATTERIES FOR SECOND AND THIRD LIFE RE-USE AND RECYCLING



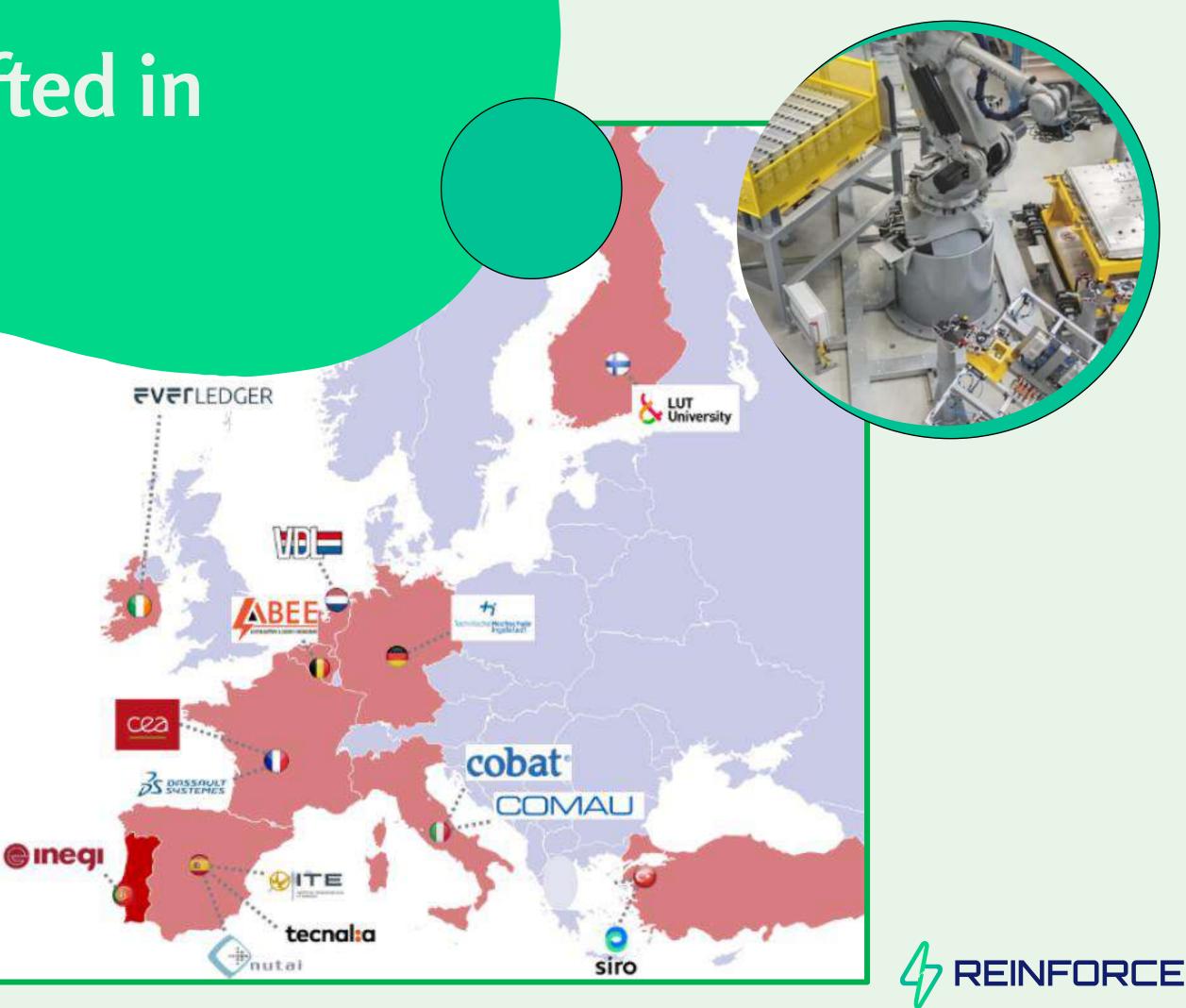
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Excellence crafted in Europe

A Team of 15:

- Universities
- Research and Technology Organisations
- Battery Supply Industry
- Battery Remanufacturers
- Users



Sustainable Motivation: **Powering Up for the Long** Run



We believe in a transition towards a more sustainable environment, economy and society.



Batteries are key to net-zero transition of transport, power and industry sectors, and a high growth market opportunity, but their expansion may imply also increasing waste and geopolitical dependence from critical raw materials.



European industry needs to come first at closing the circularity gap of End-of-Life Batteries, opening the way to new industrial processes capable of multiplying the added value of batteries along their life cycle. Europe can then internationalize these processes worldwide, while reducing waste and European geopolitical dependence.





Striving for Success: Our Objectives

<u>Reduce reliance on imports:</u> strengthen the EU battery industry and reduce the need to import critical raw materials.

Circular economy for batteries: promote the reuse and repurposing of old batteries for second and third-life applications.

<u>Sustainability on focus</u>: foster safety, traceability, and standardization throughout the battery value chain to ensure environmental, social and economic sustainability. Optimized value chain: boost emerging industrial processes from Europe, including battery diagnosis, transpor-tation, storage, dismantling and reassembly.

Advanced technology: develop industrial solutions for automated diagnostics, robotics, and machine learning for efficient end-of-life battery processing.

Recycling only at the very end of life: facilitate recovery of end-of-life battery components and critical raw materials towards recycling only when no further reuses are possible.



Steps to Success

STANDARDISED COLLECTION & REVERSED LOGISTICS OF EoL BATTERIES

FULL ASSESSMENT & DISCHARGING OF EoL BATTERIES AUTOMATED, SAFE & EFFICIENT DISASSEMBLY AND REASSEMBLY

DEMONSTRATION

SUSTAINABILITY assessment, environmental and socio-economic approach

Standardisation, circular business modelling and upscalling approach

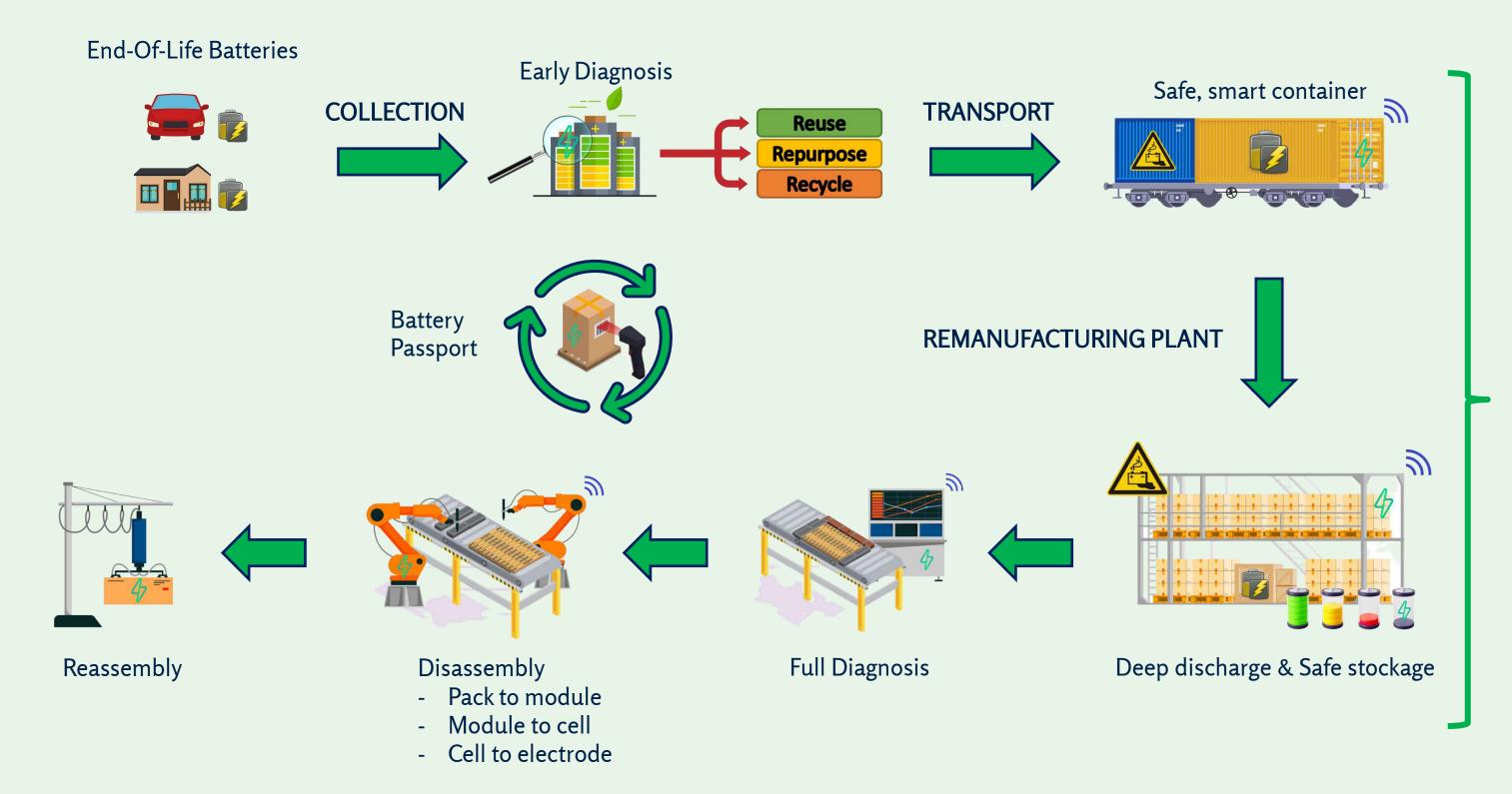
Battery Passport





The Vision ~~

Looping End-Of-Life Batteries back to a new life

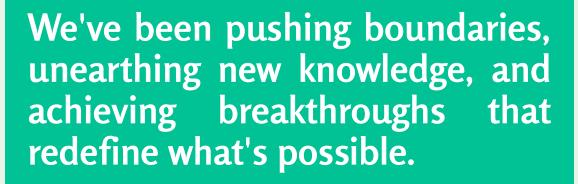


9. Sustainability and Circularity





The Journey So Far: **Celebrating Success**







- Battery requirements for 2nd and 3rd life application
- Battery classification criteria and EoL strategy
- Preliminary battery diagnostics methods



Early Battery Diagnosis at Collection



The Journey Ahead: Longing for the Future



Status: Ongoing \Box

Transportation



 Upgraded smart, safer and costefficient container for reverse logistics

Discharge & Storage

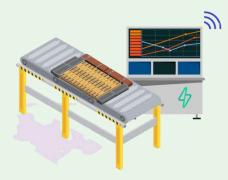


- Safe and fast battery discharging procedure
- EoL battery discharge process standardisation guidelines

- Battery diagnostic tools via BMSStandardisationdescription and performanceguidelines ofanalysisEoL batteryassessment
- EoL assessment procedures via visual techniques and cycling tests



Full Diagnosis



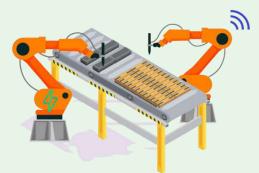


The Journey Ahead: Longing for the Future



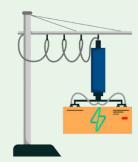
Status: Ongoing

Disassembly



- Pack to module disassembly process
- Module to electrode disassembly process
- Battery disassembly process Virtual demonstration of disassembly line

Reassembly



• Battery reassembly process for reuse



Battery Passport



 Innovative traceability system for EoL batteries



The Journey Ahead: Longing for the Future



Status: Ongoing X

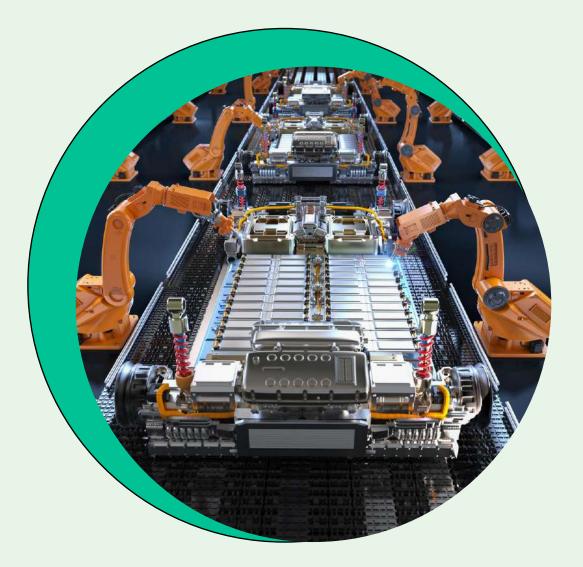
Sustainability & Circularity



- **Circular Business Model Simulation Platform**
- **REINFORCE Circular Model Blueprint** ${}^{\bullet}$
- Sustainability Assessment of the REINFORCE Model •







Do not miss the demonstration of these breakthroughs

in our battery remanufacturing plant in Ninove, Belgium!

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Making a Difference

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